MATERIAL SAFETY DATA SHEET

PART# 66252922985

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MSDS NO. SHELLAC057 OUTBOUND

Shellac Bonded Abrasive Products



SECTION 1. CHEMICAL PRODUCT AND COMPANY INFORMATION

PRODUCT NAME
Shellac Bonded Abrasive Products
TRADE NAME

MANUFACTURER(4)
Saint-Gobain Abrasives, Inc.
One New Bond Street
Worcester, MA, 01606
(508) 795-5000
REVISION DATE
2/01/2007
MSDS PRINT FORMAT
NUSA

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE DESCRIPTION	PERCENT	CAS#
Aluminum Oxide, Non-fibrous Carbon Black Cured PhenolFormaldehyde Resin Inorganic Fluorides ** Shellac	5.000- 90.000 0.100- 0.500 1.000- 18.000 1.000- 25.000	1333-86-4 9003-35-4 NA

^{**} SUBSTANCE IS A COMPOUND AND/OR MIXTURE

sensitization and airway obstruction.

The grinding wheel may be comprised of only some of the above.

SECTION 3. HAZARDS IDENTIFICATION

INHALATION ACUTE EXPOSURE EFFECTS
Dust may be slightly irritating to eyes and respiratory tract at high concentrations.
INHALATION CHRONIC EXPOSURE EFFECTS
Chronic: May affect breathing capacity.
For products containing phenol/formaldehyde resin, dust generated from intended use may contain trace amounts of phenol and formaldehyde which under excessive exposure may cause skin

For products containing inorganic fluorides: Excessive exposure to inorganic fluorides have been shown to

increase bone density. EYE CONTACT ACUTE EXPOSURE EFFECTS Dust may irritate eyes. SKIN CONTACT ACUTE EXPOSURE EFFECTS Some may experience skin irritation from dust. INGESTION ACUTE EXPOSURE EFFECTS No known adverse effects, but ingestion not recommended.

SECTION 4. FIRST AID MEASURES

INHALATION

Remove to fresh air. If breathing has stopped, give artifical respiration. Get medical attention immediately .

SKIN CONTACT

Wash affected areas with soap and water. Obtain medical assistance.

EYE CONTACT

Wash with large amounts of water. Obtain first aid and medical assistance, if needed .

INGESTION

Call poison control center, hospital emergency room or physician immediately.

5. FIRE FIGHTING MEASURES SECTION

FIRE FIGHTING PROCEDURES Not Applicable HAZARDOUS PRODUCTS/COMBUSTION None. HAZARD RATING SOURCE NFPA HEALTH FLAMMABILITY REACTIVITY \cap OTHER

SECTION 6. ACCIDENTAL RELEASE MEASURES

CLEAN-UP

Follow normal clean up procedures.

SECTION 7. HANDLING AND STORAGE

HANDLING

Always HANDLE AND STORE wheels in a CAREFUL manner.

Always VISUALLY INSPECT all wheels before mounting.

Always CHECK MACHINE SPEED against the established maximum safe operating speed MARKED ON THE WHEEL.

Always CHECK MOUNTING FLANGES for equal and correct diameter.

Always USE MOUNTING BLOTTERS.

Always be sure WORK REST is properly adjusted.

Always USE A SAFETY GUARD covering at least one-half of the grinding

wheel.

Always allow NEWLY MOUNTED WHEELS to run at operating speed, with guard in place, for at least one minute before grinding. Always TURN OFF COOLANT before stopping wheel to avoid creating an out-of-balance wheel.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

VENTILATION PROTECTION

Handle with adequate ventilation. See OSHA 29 CFR 1910.94 (ventilation) and 29 CFR 1910.1000 (Air contaminants).

RESPIRATORY PROTECTION

Respirators are required when airborne contaminant levels exceed the ${
m TLV}(s)$.

EYE PROTECTION

Always WEAR SAFETY GLASSES or some type of eye protection when grinding.

OTHER PROTECTION

Use of this product may create elevated sound levels. Hearing protection should be worn where required (see OSHA 29 CFR 1910.134 and other applicable regulations).

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE & ODOR Solid article. Odorless.

SECTION 10. STABILITY AND REACTIVITY

INCOMPATIBILITIES
Not Applicable
DECOMPOSITION

In use, dust and decomposing odors may be generated. In most cases, the material removed from the workplace will be significantly greater than the grinding wheel components. Coolants may produce other decomposition products.

For products containing Phenol and formaldehyde resin, thermal decomposition may produce trace amounts of phenol and formaldehyde.

For products containing inorganic fluorides, thermal decomposition may produce trace amounts of fluorides.

SECTION 11. TOXICOLOGICAL INFORMATION

CARCINOGENICITY

For wheels containing fiberglass, fiber diameters are greater than 10um, therefore considered non-respirable.

Fiberglass - IARC-3

LD50/LC50

Values are not appropriate or available.

SECTION 12. ECOLOGICAL INFORMATION

CHEMICAL FATE

Resin bonded materials demonstrate similar degradation rates as Phenolic plastics.

SECTION 13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL

Follow landfill methods consistent with applicable federal, state and local laws. Products listed with Flourides may have slightly soluble Flouride swarf.

SECTION 14. TRANSPORT INFORMATION

HAZARD CLASS

This product is not hazardous as defined by the Department of Transportation. (USA)

This product is "Not Regulated" under the Transportation of Dangerous Goods Act. (CAN)

SECTION 15. REGULATORY INFORMATION

EXPOSURE LIMITS/REGULATORY INFORMATION

SUBSTANCE DESCRIPTION	UNITS	OSHA	ACGIH	MOL		
Aluminum Oxide, Non-fibrous						
	MG/M3	15.0000	10.0000	10.0000		
Carbon Black	MG/M3	3.5000	3.5000	0.0000		
Cured PhenolFormaldehyde Resin						
	PPM	0.0000	0.0000	0.0000		
Inorganic Fluorides	MG/M3	2.5000	2.5000	2.5000		
Shellac	MG/M2	2.3000	2.5000	2.3000		
	PPM	0.0000	0.0000	0.0000		

LEGEND:

EXPOSURE LIMIT DESCRIPTIONS CA PROP 65 Not Applicable TSCA

Section 8(b) - Inventory Status

All components of this product are registered under the regulations of the Toxic Substance Control Act.

DOMESTIC SUBSTANCE LIST

All components of this product are found on the Domestic Substance List.

SECTION 16. OTHER INFORMATION

DISCLAIMER

The information and recommendations set forth herein are taken from sources believed to be accurate as of the date hereof; however, the Company makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.

KEY TO ABBREVIATIONS:

EQ=EQual LT=Less Than GT=Greater Than AP=APproximately TR=TRace ND=No Data available